

# ashika®



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**CATALOGUE**

GIOTTI VICTORIA

SPARE PARTS

**CATALOGO**

GIOTTI VICTORIA

RICAMBI

## Brake system

**60-00-0269C**

**Brake Disc**



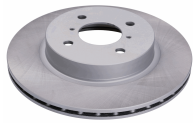
GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**  
3501101-01  
350110101

Brake Disc Thickness [mm]: 12,5  
Brake Disc Type: Solid  
Fitting Position: Front Axle  
For OE number: 350110101  
Height [mm]: 44  
Inner Diameter [mm]: 59,5  
Minimum Thickness [mm]: 10  
Number of Bores: 4  
Outer Diameter [mm]: 230  
Required quantity: 2

**60-00-0270C**

**Brake Disc**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

Brake Disc Thickness [mm]: 17,5  
Brake Disc Type: Vented  
Fitting Position: Front Axle  
Height [mm]: 45  
Inner Diameter [mm]: 59,5  
Minimum Thickness [mm]: 15,5  
Number of Bores: 4  
Outer Diameter [mm]: 257  
Required quantity: 2

**55-00-033AF**

**Brake Shoe Set**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

Fitting Position: Rear Axle  
Width [mm]: 54

**55-00-034AF**

**Brake Shoe Set**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

Fitting Position: Rear Axle  
Width [mm]: 41

**55-00-035AF**

**Brake Shoe Set**



GIOTTI VICTORIA GLADIATOR Furgonato

**OE**

Fitting Position: Rear Axle  
Width [mm]: 50

## Brake system

**50-00-061AF**

**Brake Pad Set, disc brake**



GIOTTI VICTORIA GLADIATOR Furgonato

**OE**

3501500-CA01  
3501500CA01

Fitting Position: Front Axle  
For OE number: 3501500CA01  
Height [mm]: 52  
Length [mm]: 128  
Thickness [mm]: 16,5

**50-08-813**

**Brake Pad Set, disc brake**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

3501500-01  
350150001  
50350150001  
55810-75F00  
55810-75F10  
5581075F00

Brake System: ATE  
Brake Type: Disc Brake  
Fitting Position: Front Axle  
For OE number: 5581075F00  
Height [mm]: 49,8  
Inspection Tag: ECE R90 APPROVED  
Length [mm]: 106,4  
Thickness [mm]: 14,8  
WVA Number: 23662

**69-00-027**

**Holding Bracket, brake hose**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

Fitting Position: Front Axle  
Overall Length [mm]: 440  
Required quantity: 2

## Clutch

**92-00-050**

**Clutch Kit**



GIOTTI VICTORIA GLADIATOR Furgonato

**OE**

Diameter [mm]: 215  
Number of Teeth: 24

**92-08-813**

**Clutch Kit**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

0926933001  
0926933002  
0926933002000  
0926933003  
0926933003000  
0926933004

Centering Diameter [mm]: 20  
Diameter [mm]: 180  
Fitted Diameter [mm]: 218  
Inner Diameter [mm]: 120  
Number of Teeth: 18  
Supplementary Article/Supplementary Info 2:  
With releaser

## Cooling System

## Cooling System

**35-08-802**

**Water Pump**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

04290603  
17400-73010  
17400-73012  
17400-73810  
17400-73811  
17400-73812

Mounting Bores Distance [mm]: 28  
Number of mounting bores: 4  
Overall Height [mm]: 106

**35-08-804**

**Water Pump**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

17400-82820  
17400-82822  
17400-82824  
17400-82850  
1740082821  
1740082821000

Mounting Bores Distance [mm]: 42  
Number of mounting bores: 4  
Overall Height [mm]: 95

**22-061**

**Thermostat, coolant**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

16341-87780-000  
16341-87787-000  
1634187709  
1634187787  
1634187792  
1634187795

Diameter 1 [mm]: 36  
Diameter [mm]: 44  
Fitting Depth [mm]: 21  
Height [mm]: 45  
Opening Temperature [°C]: 82  
Quality: Tama

**38-01-101**

**Thermostat, coolant**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

16341-87208  
16341-87793  
1634187786  
1634187787  
1634187793  
17600-85821

Diameter [mm]: 44  
Fitting Depth [mm]: 20  
Height [mm]: 38  
Opening Temperature [°C]: 88

**38-07-700**

**Thermostat, coolant**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

2072172  
21200-AA010  
21200-AA020  
21200-G3100  
21200-H7800  
21200-P7900

Diameter [mm]: 54  
Fitting Depth [mm]: 70  
Height [mm]: 38  
Opening Temperature [°C]: 82

## Cooling System

**38-0W-W04**

**Thermostat, coolant**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**  
17670A78B01  
17670A78B01000  
94580182

Diameter [mm]: 44  
Fitting Depth [mm]: 28  
Height [mm]: 45,4  
Opening Temperature [°C]: 82

## Electrics

**003-130210**

**Starter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

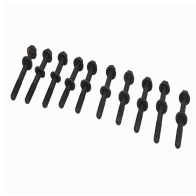
**OE**  
410502082  
471QLR3708950  
471QLR3708950PW  
B011155  
QD1226J

Mounting Bores Distance [mm]: 127  
Number of Teeth: 8  
Rated Power [kW]: 0,8  
Voltage [V]: 12

## Engine

**115-08-800**

**Bolt Kit, cylinder head**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**  
0910310018  
09116-10116  
09116-10116000  
0911610116  
911610116  
EQ465i11000031

Length [mm]: 87  
Overall Length [mm]: 95  
Quantity: 10  
Spanner Size: 14  
Thread Size: M10X1,25

**115-08-802**

**Bolt Kit, cylinder head**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**  
11117-71C00000  
11117-73G00  
11117-73G00000  
11119-86501000

Length [mm]: 95  
Overall Length [mm]: 104  
Quantity: 10  
Thread Size: M10X1,5

**82-1179A**

**Big End Bearings**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

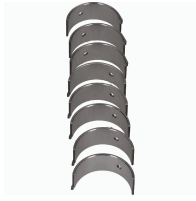
**OE**  
12181-73001  
12181-810510A0

Driveshaft Diameter, from [mm]: 38  
For housing diameter [mm]: 41  
For wall thickness [mm]: 1,49  
Width [mm]: 18,1

## Engine

### 82-1179A2

#### Big End Bearings



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

12181-81051025  
1218181051  
1218181051025

Driveshaft Diameter, from [mm]: 37,7  
Housing Diameter [mm]: 41  
Oversize [mm]: 0,25  
Quantity: 8  
Thickness [mm]: 1,6  
Width [mm]: 18,1

### 82-1179A5

#### Big End Bearings



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

12181-81051050

Driveshaft Diameter, from [mm]: 37,5  
Housing Diameter [mm]: 41  
Oversize [mm]: 0,50  
Quantity: 8  
Thickness [mm]: 1,7  
Width [mm]: 18,1

### 47-08-800

#### Gasket, rocker cover



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

1117173000  
11189-73000  
11189-73001  
11189-73002  
11189-73004  
11189-73011

For OE number: 1117173000

### 48-08-803

#### Gasket Set, cylinder head



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

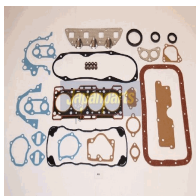
#### OE

11100-77822  
11100-77823  
11100-77826  
11100-78830  
11100-78834  
11100-80810

Piston Diameter [mm]: 67

### 49-08-803

#### Full Gasket Set, engine



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

11400-77830  
11400-77850  
11400-80815  
11401-80861  
1140180860000  
1140180861000

Piston Diameter [mm]: 67,5

## Engine

### 157-SZ-SZ01

#### Oil Pump



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

1610073001  
1610073002  
1610073003  
1610073004  
16100M73053  
16100M73054

For OE number: 1610073001

### 157-SZ-SZ02

#### Oil Pump



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

16100-60813  
16100-82829  
16100-82843  
1610060810  
1610060811  
1610060812

For OE number: 1610060819

### 34-27470

#### Piston Ring



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

12140-75110  
12140-75111  
12140-75112  
12140-75112000  
1214075101  
1214075110

Diameter [mm]: 65,50  
Quantity: 4  
Standard Size [STD]:  
Thickness [mm]: 1,5  
Thickness/Strength 1 [mm]: 1,5  
Thickness/Strength 2 [mm]: 2,8

### 34-27470M

#### Piston Ring



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

12140-75112050

Oversize [mm]: 0,50

## Engine Timing Control

### 45-08-803

#### Tensioner, timing belt



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

#### OE

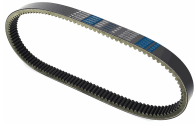
12810-73002  
12810-73003  
1281012800  
1281053A00  
1281073001  
1281084000

Diameter [mm]: 52  
Height [mm]: 22

## Engine Timing Control

**40-02-201**

**Timing Belt**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

06141-PH9-305  
1276178400  
1276178400000  
12761A78400  
12761A78400000  
12761M84400

Belts: With trapezoidal tooth profile  
Driven Units: Driven unit: camshaft  
Number of Teeth: 88  
Width [mm]: 19

**KCTS01**

**Timing Belt Kit**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

06141PH9305  
1276178101  
1276178400  
1276178400000  
12761A78400  
12761N78400

Number of Teeth 1: 88  
Width 1 [mm]: 19

## Filter

**20-00-057S**

**Air Filter**



GIOTTI VICTORIA GLADIATOR Furgonato

**OE**

1109120-VC04  
1109120VC04

Filter Type: Filter Insert  
For OE number: 1109120-VC04  
Height [mm]: 49  
Length [mm]: 223  
Width [mm]: 194

**20-08-885**

**Air Filter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio  
GIOTTI VICTORIA GYPPO (GYP)

**OE**

1109120-01  
13780-77A00  
1378077A00  
DLS801012

Filter Type: Filter Insert  
For OE number: 1378077A00  
Height [mm]: 52  
Length [mm]: 241,2  
Width [mm]: 143,7

**30-00-026**

**Fuel filter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

3320200026

Filter Type: In-Line Filter  
For OE number: 3320200026  
Height [mm]: 134  
Inlet [mm]: 8  
Outer Diameter [mm]: 66  
Outlet [mm]: 8

## Filter

**30-08-897**

**Fuel filter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

111702003A  
1531075F00  
1531075F01  
1541072F00  
1541072F01  
1541072F01000

Diameter 1/ Diameter 2 [mm]: IN/OUT: 8  
Filter Type: In-Line Filter  
For OE number: 1541072F01000  
Length [mm]: 100  
Outer Diameter [mm]: 70

**10-00-034S**

**Oil Filter**



GIOTTI VICTORIA GLADIATOR Furgonato

**OE**

1012100C0300

Filter Type: Screw-on Filter  
Fitted Diameter [mm]: 70  
For OE number: 1012100C0300  
Height [mm]: 68  
Thread Size: M18X,15

**FO-W01JM**

**Oil Filter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio  
GIOTTI VICTORIA GYPPO (GYP)

**OE**

047 08 878  
047 11 189  
091112084  
091125559  
092.22.335  
093167825

Bypass Valve Opening Pressure [bar]: 1,0  
Filter Type: Screw-on Filter  
For OE number: 5281090AB  
Length [mm]: 72,5  
Outer Diameter [mm]: 66  
Supplementary Article/Supplementary Info 2:  
With one anti-return valve  
Thread Size: 3/4-16 UNF

**10-W0-001**

**Oil Filter**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio  
GIOTTI VICTORIA GYPPO (GYP)

**OE**

092.22.335  
1012010-01  
15208-4A00A  
15208-4A00E  
15601-87107  
15601-87107-000

Filter Type: Screw-on Filter  
Fitted Diameter [mm]: 64  
For OE number: 5281090AB  
Inner Thread [mm]: 3/4 - 16 UNF  
Length [mm]: 72,5  
Outer Diameter [mm]: 68

## Mounting

**44-29049**

**Wheel Hub**



GIOTTI VICTORIA GLADIATOR Autobus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

**OE**

Fitting Position: Front Axle left and right  
Inner Diameter [mm]: 27,5  
Mounting Bores Distance [mm]: 73  
Outer Diameter 1 [mm]: 63  
Outer Diameter [mm]: 120  
Overall Height [mm]: 56,2  
Rim Hole Number: 4

## Mounting

### MA-01200

#### Shock Absorber



GIOTTI VICTORIA GLADIATOR Autabus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

OE

Fitting Position: Rear Axle  
Inner Diameter [mm]: 12  
Max. Length [mm]: 460  
Min. Length [mm]: 320  
Required quantity: 2  
Shock Absorber Design: Telescopic Shock  
Absorber  
Shock Absorber Mounting Type: Bottom eye  
Shock Absorber Mounting Type: Top eye  
Shock Absorber Type: Oil Pressure

### 106-00-018

#### Rod/Strut, stabiliser



GIOTTI VICTORIA GLADIATOR Autabus  
GIOTTI VICTORIA GLADIATOR Furgonato  
GIOTTI VICTORIA GLADIATOR Pianale  
piatto/Telaio

OE

Bar/Strut: Push Rod  
Fitting Position: Front Axle left and right  
Overall Length [mm]: 131  
Required quantity: 2  
Specification: Lung perno-perno  
Thread Measurement 1: M8  
Thread Size: M10